

# IGI/20

Industrial Ink Anti-foam and Defoamer

## Technical Data Sheet

Rev: 8 | Date: 06/08/2025



### Product Description

BIO-SIL IGI/20 is a 20% silicone-based emulsion, specifically formulated for all medium antifoaming and de-foaming of water-based ink and related varnish systems. BIO-SIL IGI/20 has rapid knock down and exceptional hold down of all foam generated from the addition of water and agitation. BIO-SIL IGI/20 rapidly disperses into water-based systems with low tendency to affect lay and gloss.

### Common Areas of Use

- Water-based ink and coating systems
- Printing press ink fountains
- Printing press ink pumps/agitation
- Waste water treatment

### Typical Specifications

Appearance	Off White to beige
Active Silicone Solids [%]	20
*Specific Gravity [@20 °C]	0.99
*Viscosity at 25 °C [mPa.s]	1100-1450
Packaging	25Kg Pail 200Kg Drum 1000Kg Tote

\*Typical product data values should not be used as specifications.

### Starting Guide

As a processing aid: For maximum de-foaming efficiency in let down and grind, pre-dilute BIO-SIL IGI/20 with 0.1 to 0.5 parts by weight of the total amount of water before adding to the foaming system. Do not add the BIO-SIL IGI/20 to the water but rather vice versa. In processing applications as an additive, BIO-SIL IGI/20 in concentrations of 10 to 500 ppm can be added.

For end use: BIO-SIL IGI/20 emulsion can be added directly from the original shipped container into the foaming system. A concentration in the range of 0.1 to 0.5% has been determined as a good starting amount for water-based ink and related varnish applications.

### Please Note

- Testing before formulating should still be carried out as systems vary.
- Material Safety Data Sheets are available upon request.
- The shelf-life period without testing is 12 months from date of manufacture, if stored in the original unopened container at 4°C to 27°C.
- Mild agitation should be carried out if stored as the nature of any emulsion is to separate without agitation over extended periods of storage.

### Legal Disclaimer

Each user bears the full responsibility for making its own determination as to the suitability of supplier material, products, services, recommendations or advice for its own particular purposes. Each user must perform a test to determine whether analysis is sufficient to assure that the product will be safe and suitable for use under end-use conditions. Because actual use of products by the user is beyond the control of supplier, such use is within the exclusive responsibility of the user, and supplier cannot be held responsible for any loss incurred through incorrect or faulty use of the products. Further, no statement contained herein concerning a possible or suggested use of any material, product, service or design is intended or should be construed to grant any license under any patent or other intellectual property right of Supplier or any of its subsidiaries or affiliated companies, or as a recommendation for the use of such material, product, service or design in the infringement of any patent or other intellectual property right.